

Mechanical-T[®] Bolted Branch Outlets



STYLES 920 AND 920N

Victaulic Mechanical-T[®] Outlet provides a direct branch connection at any location a hole can be cut in pipe. The hole is cut oversize to receive a “holefinder” locating collar which secures the outlet in position permanently. A pressure responsive gasket seals on the pipe O.D.

Cross-type connections can be achieved by utilizing two upper housings of the same style and size, with the same or differing branch size connections. NOTE: Style 920 and Style 920N housings cannot be mated to each other to achieve a cross connection.

Style 920 and Style 920N Mechanical-T outlets are available with grooved or female threaded outlet. Specify choice on order. Units are supplied painted with plated bolts. Galvanized housings are available, supplied with plated bolts.

All sizes of Style 920 and 920N are rated at 500 psi/3450 kPa working pressure on Schedule 10 and 40 carbon steel pipe. They may also be used on high density polyethylene or polybutylene (HDPE) pipe. Pressure ratings on HDPE are dependent on the pipe rating. Contact Victaulic for ratings on other pipe. **Style 920 and 920N are not recommended for use on PVC plastic pipe.**

Standard piping practices dictate that the Mechanical-T Styles 920 and 920N must be installed so that the main and branch connections are a true 90° angle when permanently attached to the pipeline surface.

Additionally, the Vic-Tap II[®] hole cutting tool, which allows for hole cutting capabilities on pressurized systems, utilizes the Style 920 Mechanical-T in conjunction with the Series 726 Vic-Ball Valve to create the Style 931 Vic-Tap II Mechanical-T unit. See page 8 for further information.



STYLES 920 AND 920N

STYLE 920 CROSS

PATENTED

MATERIAL SPECIFICATIONS

Housing/Coating: Ductile iron conforming to ASTM A-536, grade 65-45-12, with orange enamel coating. Ductile iron conforming to ASTM A-395, grade 65-45-15, is available upon special request.

- **Optional:** Hot dipped galvanized

Gasket: (Specify choice*)

- **Grade “E” EPDM**
EPDM (Green color code). Temperature range -30°F to +230°F/-34°C to +110°C. Recommended for cold and hot water service within the specified temperature range plus a variety of dilute acids, oil-free air and many chemical services. UL Classified in accordance with ANSI/NSF 61 for cold +86°F/+30°C and hot +180°F/+82°C. NOT RECOMMENDED FOR PETROLEUM SERVICES.
- **Grade “T” nitrile**
Nitrile (Orange color code). Temperature range -20°F to +180°F/-29°C to +82°C. Recommended for petroleum products, air with oil vapors, vegetable and mineral oils within the specified temperature range. Not recommended for hot water services over +150°F/+66°C or for hot dry air over +140°F/+60°C.

*Services listed are General Service Recommendations only. It should be noted that there are services for which these gaskets are not recommended. Reference should always be made to the latest Victaulic Gasket Selection Guide for specific gasket service recommendations and for a listing of services which are not recommended.

Bolts/Nuts: Heat-treated plated carbon steel, trackhead meeting the physical and chemical requirements of ASTM A-449 and physical requirements of ASTM A-183.

JOB/OWNER

System No. _____
Location _____

CONTRACTOR

Submitted By _____
Date _____

ENGINEER

Spec Sect _____ Para _____
Approved _____
Date _____