Victaulic® Ball Valve Series 727





Bare Valve

Valve with Lever Handle

1.0 PRODUCT DESCRIPTION

Available Sizes

• 2 - 6"/DN50 - DN150

Pipe Material

· Carbon steel

Maximum Working Pressure

• Rated up to 1500 psi/10350 kPa/103 bar

Operating Temperature

• Reference section 3.0 for gasket performance options

Function

- High pressure enhanced port NACE compliant ball valve
- Offers up to 1/3 better flow when compared with competitive standard port ball valves
- Integral/tamper resistant lock

Pipe Preparation

Cut or roll groove pipe in accordance with <u>Publication 25.01</u>: Original Groove System (OGS) Groove Specifications

2.0 CERTIFICATION/LISTINGS

Product designed and manufactured under Victaulic's Quality Management System, as certified by LPCB in accordance with ISO -9001:2008.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.	Location	
Submitted By	Date	

Spec Section	Paragraph	
Approved	Date	







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3.0 SPECIFICATIONS - MATERIAL

Body and End Cap: Ductile iron conforming to ASTM A395/395M-99 Grade 60-40-18. ☐ Standard: Grooved end by grooved end. ☐ Optional: 2 – 4"/DN50 – DN100 grooved end by male threaded end and grooved end by female threaded end.
Stem: AISI 1020 Carbon Steel Electroless Nickel Plated to ASTM B733-04 to SC4 Severe Service. Optional: UNS31600 Type 316 per ASTM A351/351M stainless steel.
Ball: ASTM A105 Carbon Steel. Electroless Nickel Plated to ASTM B733-04 to SC4 Severe Service. ☐ Optional: UNS31600 Type 316 per ASTM A351/351M stainless steel. ☐ Optional Ball: Uni-Directional to equalize upstream line pressure.
Seats: Lubricated Nylon Temperature range -20°F to 150°F/-29°C to + 66°C continuous.
Seals: Nitrile.
Operators:
Lever Handle: 2 – 6"/DN50 – DN150
Ductile Iron per ASTM A 536 Grade 65-45-12, enamel paint

Integral Locking Drive Components:

Stamped carbon steel ASTM A1008 zinc plated ASTM B633 SCII Type 3 $\,$

